Application note

Dodge® product solutions for belt conveyors



Whether transporting rocks, sand, or grain up steep inclines, on horizontal transfers, or load out, operators depend on belt conveyors to keep large volumes of bulk materials moving through their operation. The mechanical power transmission equipment used on these conveyors is exposed to a wide range of tough operating conditions, including shock loads, numerous stops and starts, extreme weather and temperature ranges, and dusty and dirty environments. Typically located in hard to access areas, maintaining the equipment on belt conveyors is also challenging.

With decades of experience applying Dodge mechanical power transmission products in bulk material handling belt conveyor applications, we have a unique understanding of the issues that impact your productivity and have designed products that will operate reliably, with less maintenance.

Dodge gearing and bearing products feature rugged, heavyduty designs that can absorb shock loads, superior sealing systems to prevent contamination, and exclusive bushing systems that make it easy to mount and dismount products with no corrosion or damage to the shaft. Beyond individual products, our System-1™ packaging offers customers an integrated single source for both the mechanical and electrical needs for belt conveyor projects. Our capability to assist with conveyor design and pre-assemble products means customers receive a complete packaged solution, with optimized product selection, one invoice and warranty, and a single point of contact.

Only Dodge products offer a total mechanical power transmission solution:

- Rugged and reliable
- Easy to install and remove
- Easy to maintain
- Last longer
- Maximize process up-time
- Lower total cost of ownership

For your bulk material handling conveyor needs, Dodge mechanical power transmission products are unmatched in the industry.



Gearing product solutions Motorized Torque-Arm® II

- Heavy-duty right angle beltless direct drive using stock motors - IEC B5 or NEMA C-Face
- Available in 1.5kW 75 kW (3 Hp 100 Hp)
- ATEX certified

MagnaGear XTR® reducers

- Compact, power dense reducer in a heavy-duty package
- Torque ratings from 11,300 to 395,000 Nm (100,000 to 3,500,000 lb-in) accommodating ratings of over 5,400 kW (7,200 Hp)

Torque-Arm II® shaft mount reducer

- 12 case sizes through 300 kW (400 Hp)
- ATEX certified

Bearing product solutions

ISN spherical roller bearings

- Cast iron two-bolt plummer blocks, 30-140 mm
- Ductile iron four-bolt plummer blocks, 150-170mm
- One piece, factory greased, out-of-the-box ready to install
- Dimensionally interchangeable with SN style housed units

ISNX hydraulic spherical roller bearings

- Built in hydraulic mount and dismount system
- Dimensionally interchangeable with SD 3100 style products

IP spherical roller bearings

- Two-bolt and four-bolt pillow blocks flanges, and take-ups
- Inch product with metric bore sizes available

SNX/SDX spherical roller bearings

- Matches industry standard SN and SD mounting dimensions
- 22200, 22300, 23000, 23100 series

Power transmission product solutions Para Flex® couplings

- Industry leading misalignment capabilities
- Easy installation and removal
- Accommodates up to 203 mm (8 in) bores and 51,180 Nm (453,000 in-lbs) of torque

Grid-Lign® couplings

- Flexible tapered grid isolates vibrations and cushions shock loads
- Accommodates up to 360 mm (13 in) bores, and 186,417 Nm (1,650,665 in-lbs) of torque

DM moment couplings

- Engineered to transmit torque and support the bending moment forces of gearbox drive packages
- Accommodates up to 385 mm (15 in) bores and 237,268 Nm (2,100,000 in-lbs) torque

HT500 synchronous drive

- 98% efficient drive system featuring the modified curvilinear tooth profile
- Compact, power dense, and reduces overhung load
- Reduced maintenance costs, belts run slip free

Conveyor pulleys

- Drum or Wing, with crown or straight face
- Available with HE, XT or bikon shaft locking devices
- 150 1500 mm diameters, 300 1600 mm face widths in stock
- Larger sizes quoted on request
- Lagging thickness of 6 mm, 9 mm, 12 mm, 19 mm,
 25 mm and larger
- Variety of lagging patterns available



